




ESCALERA, INC.
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 MODELS: MS-I-66, MS-I-72,
 MLA, RLA

GEAR BOX ASSEMBLY (1200LBS)

PN GB-I200-10

ITEM	P/N	TITLE	QTY
1	0564HD	Ball Bearing Motor (P/N 1301 for Pre 1994)	1
2	0586	Assembly, Motor End Plate Spacer	1
3	0576	Hex Nut, 1/4-20UNC Top Lock	1
4	0565	Motor Pully	1
5	0716-R	Weldment, Steel Side Plate RH	1
6	1404	Assembly, Adjusting Screw	2
7	1405	Set Screw	2
8	0720	Assembly, Chain Adjusting Channel	2
9	0612	Nylon Bushing 3/4" ID x 7/8" OD	6
10	0590	V-Belt	1
11	0708	Assembly, Final Drive	1
12	0592	Pulley, V-Belt 5-18" Dia.	1
13	0722	Assembly, Drive Train	1
14	0561	Hex Bolt, 1/4"-20UNC 3/4"	13
15	0584	Split Lock Washer, 1/4"	12
16	1407	Bracket, Rear Guard LH	1
17	1408	Bracket, Rear Guard RH	1
18	0582	Hex Nut, 1/4 - 20UNC	5
19	0658	Drive Chain	2
20	0594	Slotted Spring Pin, 5/32" x 1"	1
21	0620	Slotted Spring Pin, 7/32" x 1-1/4"	1
22	0716-L	Weldment, Steel Side Plate LH	1
23	0724	Weldment, Idler Shaft	1
24	0613	External Retaining Ring, 3/4" (thin)	2
25	0087	Nylon Washer 3/4" ID x 1" OD x 1/16"	2
26	0706	Assembly, Idler Sprocket	2
27	0710-R	Assembly, Lifting Chain RH (complete)	1
28	0685	Cam Link Connector Bottom	4
29	0661	Cam Link Connector Top	4
30	0526	Flat Washer, #6 SAE	16
31	0726	Assembly, Lifting Foot Cam (complete)	4
32	0594	Slotted Spring Pin, 5/32" x 1"	4
33	0715HD	1200 lb Lifting Foot	4
34	0560	Hex Bolt, 3/8"-16UNC 2"	4
35	0300	Flat Washer, 3/8" USS High Strength	12
36	0555	Hex Nut, 3/8-16 UNC Top Lock (plated)	4
37	0710-L	Assembly, Lifting Chain LH (complete)	1
38	0557	Assembly, V-Belt Tensioner Bracket (Specify if Pre 7/1/2003)	1
39	0577	Spring, V-Belt Tension	1
40	0318	Slotted Spring Pin, 7/32" x 1-1/4"	1
41	1406	Assembly, Tensioner Bolt (drive chain)	2
42	0574	Machine Screw, 10 - 24UNC 6"	1
43	0692	Hex Nut, 10 - 24 UNC	3
44	9200	Shim, Final Drive	1
45	0311	Flat Washer, 1/4" SAE	4
46	0718	Rear Guard, 1200lb	1
47	0277	Sheet Metal Screw, #10 x 1/2, Flat,Phillips	2
48	0284	Sheet Metal Screw, #10 x 1/2", Pan, Phillips	2
49	0680	"S" Clip, Rear Guard	2